

TAG 106

Cement-based, Grey Tile Adhesive for Ceramic and Small Format Tiles



Description

TAG 106 is a cement-based, grey, thin-set tile adhesive, supplied ready to use as a pre-bagged dry powder that requires the addition of clean water on site.

Uses

- Bonding ceramic tiles on cement-based substrates such as concrete, plaster, and screeds.
- Wall and floor applications.
- Indoor and outdoor uses.
- Wet areas such as toilets and kitchens.
- Can be used with different types of small format tiles.

Characteristics / Advantages

- Easy to mix and apply.
- Economical.
- Non-sagging characteristics, suitable for vertical applications.
- Low VOC.
- Low shrinkage with high durability.

Standard Compliance

- EN 12004-1:2017 Class C1 T
- ISO 13007-1:2010 Class C1 T
- ANSI A118.1: 2020
- GOST R 56387:2018 Class C1 T

Shelf Life and Storage

TAG 106 has a shelf life of 12 months when stored in its original unopened packaging in cool and dry conditions, protected from direct sunlight, heat, and moisture. Shelf life may be reduced if the recommended storage conditions are not followed.

Typical Properties

Appearance / Color	Grey powder
Mixed Density (@ 23°C)	1.50 ± 0.05 g/ml
Open Time	≥ 20 minutes
Ready to Walk On	≥ 24 hours
Ready for Grouting	≥ 24 hours
Ready for Use	7 days minimum
Substrate Temperature	+5°C to +40°C
Water Ratio	20 – 24%
Initial Tensile Adhesion Strength (Normal Condition) (EN 12004-2, 8.3)	≥ 0.50 MPa
Tensile Adhesion Strength After Heat Ageing (EN 12004-2, 8.3)	≥ 0.50 MPa
Tensile Adhesion Strength After Water Immersion (EN 12004-2, 8.3)	≥ 0.50 MPa
Tensile Adhesion Strength After Freeze/ Thaw Cycles (EN 12004-2, 8.3)	≥ 0.50 MPa
Tensile Adhesion Strength After Open Time (EN 12004-2, 8.1)	≥ 0.50 MPa after 20 minutes
Slip (EN 12004-2, 8.2)	≤ 0.5 mm

Packaging

TAG 106 is supplied in 20 and 25-kg packs.

Application Instructions

1. Surface Preparation

The substrate must be sufficiently cured to avoid any shrinkage cracks, and clean from dust, oils, dirt, curing compounds, etc. The substrate should be dampened, and excess water removed prior to application.

2. Mixing

Pour into a suitable container 5.0 – 6.0 liters of clean water for each 25 kg bag of **TAG 106**. Add the **TAG 106** powder to the water and mix using a low-speed mixing drill fitted with a suitable mixing paddle, mix for 2 – 3 minutes until a smooth, even, lump-free consistency is achieved. Allow the mixed material to stand for 2 – 5 minutes, then re-stir slightly with no extra water to be added to the mix.

3. Application

Apply the adhesive using the flat side of the notched trowel, hold it at a 45 ° angle, and spread the adhesive evenly to obtain good coverage. Then using the notched side of the trowel, comb the adhesive, to obtain an even setting bed. Cover the surface uniformly with sufficient adhesive without bare spots and press the tiles firmly into the adhesive to ensure a minimum wet film thickness of 2 mm between the tile and the substrate after the tile has been placed. Apply adhesive only in areas that can be covered with tiles before the adhesive films over. Remove any adhesive that films over and apply fresh adhesive.

During use, occasionally remix the adhesive. Additional water or fresh materials shall not be added after initial mixing. The adhesive shall not be used after the initial set.

4. Tile Fixing

Press the tile into the freshly combed adhesive, ensuring adhesive contact with the tile. Maintain joint alignment and spacing and keep an adequate joint depth open for grouting.

The general recommended bed thickness is 2 – 6 mm, dependent upon the type of tiles that are being laid. It is recommended to periodically remove and check a tile to ensure proper adhesive coverage.

5. Cleaning

All mixing equipment and application tools should be cleaned immediately with clean water. Hardened material should be mechanically removed.

Safety Instructions

TAG 106 contains hydraulic cement and may cause irritation to the skin or eyes. Refer to the most recent Material Safety Data Sheet for information and advice on the safe handling, storage, and disposal of the product.

Consumption and Coverage (For 25 kg packs)

Yield: ~ 20 Liters

Consumption: 3.60 – 3.75 kg/m²/3 mm thickness

Coverage: 6.60 – 7.00 m²/25 kg bag/3 mm thickness

Limitations

- Do not apply the product if the ambient temperature is less than 5°C.
- Certain tile types, such as natural stone, are porous in nature and may discolor. We recommend that the compatibility of the adhesive with the tiles should always be confirmed with a trial test area.
- Hot weather practices should be adopted during application and curing if the temperature is above 35°C. In hot conditions, store the material in a cool environment prior to mixing and use chilled mixing water.

Technical Support

Refer to technical information, method statement, or contact technical support team for any inquiry.

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